



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2530

Job Sheet 176920



Part No: D2530

Job Qty: 8 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/10/18

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/10/18	5/10/18	0.00	0.00	Start Up Large Fab-7		O/C 18/05/03
100	Large Fab	8 pcs	5/10/18	5/10/18	0.12	1.55	Large Fab 8		O/C 18/05/03
110	QC	8 pcs	5/10/18	5/10/18	0.00	0.00	QC5		12
120	Large Fab	8 pcs	5/10/18	5/10/18	0.00	3.20	Large Fab 1		O/C 18/05/03
130	QC	8 pcs	5/10/18	5/10/18	0.00	0.00	QC9		18-05-04
140	QC	8 pcs	5/10/18	5/10/18	0.00	0.00	QC5		18-05-04
150	Powdercoat	8 pcs	5/10/18	5/10/18	0.00	0.30	Powdercoat4		18-05-08
160	QC	8 pcs	5/10/18	5/10/18	0.00	0.00	QC3		MAY 08 2018
170	Packaging	8 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3	ST 379	MAY 11 2018
180	QC21-SA	8 Ea	5/10/18	5/10/18	0.00	0.00	QC21		MAY 18 2018

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

1138700 150 - START TIME: 10:20 FINISH TIME: 10:50 TEMP: 320°

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	23.3160 ft (2.9145 ea)	90-Start up Operation	S034344
D2534	Lock Plate	16 Ea (2 ea)	120-Large Fab	S041088

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	23	68	0
120-Large Fab	D2534	16	42	0



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Container No: S068075



Part: D2530

Job No: 176920

Serial No/Batch: S068075

Revision:

Inspector:

ions

it be found.

Plex 5/3/18 9:27 AM dart.larocque.eric